

Thursday, February 02, 2017 4:18:32 PM

Item ID: D350-607-141

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop ***NS2***

Item Name: AS350/AS355 Automatic Lid Opener (Long Basket, non split lid)

Start Date: 3/13/2017 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 3/21/2017 **Req'd Qty:** 2.00 ***~***

Customer:

Reference:

Approvals: _____ **Process Plan:** _____ **Date:** FEB 02 2017 **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 156620

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156620

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Item ID: D350-607-141**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** AS350/AS355 Automatic Lid Opener (Long Basket, non split lid)**Start Date:** 3/13/2017 **Start Qty:** 2.00 ***2*****Cust Item ID:****Required Date:** 3/21/2017 **Req'd Qty:** 2.00 ***2*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-141 Location:FG023								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									

DAS
28
9-89

FEB 23 2017

DAS
21
9-89

FEB 24 2017

DAS
21
9-89

FEB 24 2017

Picklist Print

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Work Order ID: 156620

156620

Parent Item: D350-607-141

D350-607-141

Parent Item Name: AS350/AS355 Automatic Lid Opener (Long Basket, non split lid)

Start Date: 3/13/2017

Required Date: 3/21/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3953-1

Manufactured No

110

Each

18.0000

2

4

D3953-1

Gas Spring Bracket

**

FEB 16 2017

DAS 6 27 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST062

18

109116

4

94730

14

D3953-3

Manufactured No

110

Each

31.0000

2

4

D3953-3

Gas Spring Stud, Lid

**

FEB 16 2017

DAS 6 27 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST062

11

148400

3

152309

8

ST064A

20

153037

10

154178

10

D3953-5

Manufactured No

110

Each

11.0000

2

4

D3953-5

Gas Spring Stud, Base

**

FEB 16 2017

DAS 6 27 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST062

11

124030

5

149558

6

Picklist Print

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Work Order ID: 156620

156620

Parent Item: D350-607-141

D350-607-141

Parent Item Name: AS350/AS355 Automatic Lid Opener (Long Basket, non split lid)

Start Date: 3/13/2017

Required Date: 3/21/2017

Start Qty: 2.00

Required Qty: 2.00

D3953-7

Manufactured No

110

Each

107.0000

2 4

D3953-7

Spring Spacer

**

FEB 16 2017

DAS

6

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST062

13

151089

13

ST064A

94

153780

40

154160

54

D3953-9

Manufactured No

110

Each

62.0000

4 8

D3953-9

Gas Spring Washer

**

FEB 16 2017

DAS

6

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST062

19

145912

19

ST064A

43

154172

21

155377

22

D3953-11

Manufactured No

110

Each

22.0000

2 4

D3953-11

Gas Spring Spacer

**

FEB 16 2017

DAS

6

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST062

22

105464

22

D3953-13

Manufactured No

110

Each

4.0000

2 4

D3953-13

Gas Spring Spacer

**

FEB 16 2017

DAS

6

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST062

4

130664

4

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Shop Packet Print

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Work Order ID: 156620

156620

Parent Item: D350-607-141

D350-607-141

Parent Item Name: AS350/AS355 Automatic Lid Opener (Long Basket, non split lid)

Start Date: 3/13/2017

Required Date: 3/21/2017

Start Qty: 2.00

Required Qty: 2.00

D3969-1

Manufactured No

110

Each

15.0000

2 4

D3969-1

Spring (Basket Lid)

DAS
28
9-89

**

FEB 16 2017

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST365

15

141700

5

149668

10

AN3C11A

Purchased

No

110

Each

32.0000

4 8

AN3C11A

BOLT

DAS
28
9-89

**

FEB 16 2017

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

OVER002

27

M132035

27

ST349

5

M131957

5

AN3C16A

Purchased

No

110

Each

82.0000

4 8

AN3C16A

BOLT

DAS
28
9-89

**

FEB 16 2017

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

OVER002

61

m136648

61

ST348

21

m135704

21

Picklist Print

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Work Order ID: 156620

156620

Parent Item: D350-607-141

D350-607-141

Parent Item Name: AS350/AS355 Automatic Lid Opener (Long Basket, non split lid)

Start Date: 3/13/2017

Required Date: 3/21/2017

Start Qty: 2.00

Required Qty: 2.00

AN310-4

Purchased

No

110

Each

97.0000

4

8

AN310-4

Nut

**

Location

Loc Qty

Loc Code

GA

25

M127815

25

OVER007

40

M135704

0

M136295

40

ST331

32

M136648

32

MS21043-3

Purchased

No

110

Each

1,090.000

8

16

MS21043-3

Nut

**

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

403

m130673

11

m136182

392

GA

411

m133990

27

m136295

384

ST302

127

m135864

127

ST304

69

m131340

69

FEB 16 2017

DAS
27
6-89
9-89

DAS
28
9-89

DAS
28
9-89

FEB 16 2017

DAS
27
9-89
9-89

16

Picklist Print

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Work Order ID: 156620

156620

Parent Item: D350-607-141

D350-607-141

Parent Item Name: AS350/AS355 Automatic Lid Opener (Long Basket, non split lid)

Start Date: 3/13/2017

Required Date: 3/21/2017

Start Qty: 2.00

Required Qty: 2.00

MS24665-2-12

Purchased

No

110

Each

162.0000

4 8

MS24665-2-12

COTTER PIN

DAS
28
9-89

Location

Loc Qty

Loc Code

ST289

162

125044

162

110

Each

4,087.000

8 16

NAS1149C0332R

Purchased

No

NAS1149C0332R

WASHER

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

722

m136537

722

GA

544

m133284

44

m136444

500

ST260a

2200

m135408

0

m135766

500

m135908

200

m136042

500

m136643

1000

ST266

621

m135466

621

110

Each

1,316.000

4 8

NAS1149C0432R

Purchased

No

NAS1149C0432R

WASHER

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

373

m134676

373

ST266

943

m136182

943

6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)